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# LEISTO


## ***Microcomputer Tape Dispensers ZCUT-120 Operation Instruction***



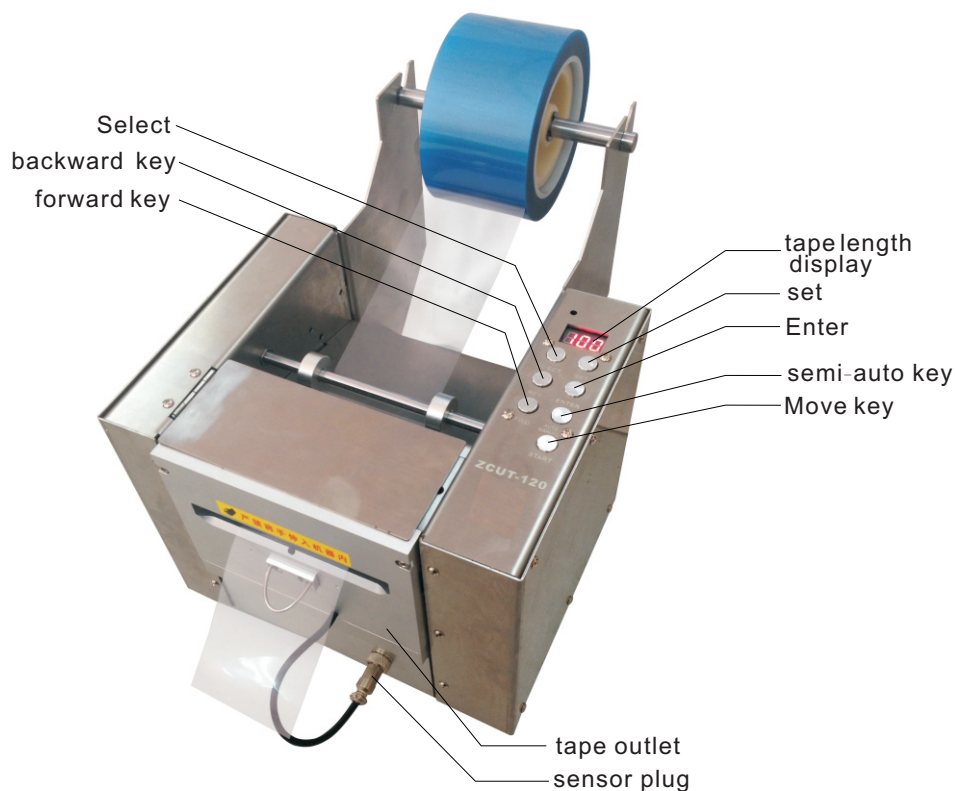
### **Cautions:**

This is electronic product, for your safety, please comply to the security issues. The manual indicates important issues of accident prevention and operation instruction. Please read the manual carefully, and safely use the machine. Keep it within reach after reading.

## Advert Proceeding

- Please make sure that voltage is matched with the required voltage.
- Change from "Auto" working condition to "Manual" condition, please press  key over one second.
- Do not disassemble the machine randomly; it maybe result in the inferior precision and block.
- The knife is very sharp, be careful when using it.

## Description of parts and functions



## Product warranty terms of service

Dear customer:

Hello! First of all, thank you for choosing our company's ZCUT-120 products, I would like to express my gratitude! In order to provide you with more satisfactory service, but also better protect your rights and interests, for all of our products, we provide the following terms of after-sales service: please read this regulation carefully.

1: scope of application: this clause applies to ZCUT-120 products. All products purchased through regular channels are of different quality. Often enjoy the after-sales service provided by our company. Except for the following circumstances:

1. product damage caused by human use;
2. repair or alter the product without authorization from both sides;
3. damage due to incorrect operation and installation, incorrect use, accident or other force majeure
4. no valid purchase certificate or product information that does not conform to our company;

5., other non product quality defects caused by the abnormal situation  
Two: quality commitment: "customer first, service first" purpose, to provide customers with satisfactory after-sales service. For our products, we promise to provide 1 years warranty (except for wearing parts), during which the company can provide free warranty and paid warranty service.

Specific regulations are as follows:

1. from the date of purchase of products within 1 years, such as product quality problems exist objectively, free maintenance of the machine;
2. beyond the warranty period, the company can provide paid maintenance services;
3. beyond the warranty period of the product, such as for other reasons, serious damage to the product, no parts supply or other uncontrollable factors can not be maintained, the company no longer provide maintenance services;

4. when the customer changes or repairs the product, the date of service shall still be calculated on the day of the original purchase;

More than 5. of the product warranty service terms, the implementation details should be based on respect for the facts, and give full consideration to the actual use of both parties to negotiate specific solutions;

Three: statement:

1. in the event of any conflict with the regulations and regulations relating to after sale services, these Regulations shall apply.
2. if the content of this regulation is in conflict with the state regulations, it shall be carried out in accordance with the state regulations.
3. the power to amend and interpret these regulations is in our company.
4. the implementation of these Regulations shall come into force on the date of promulgation

## Common fault analysis and treatment measures

Fault phenomenon	Failure cause	Treatment measures
Turn on the power switch, The red indicator is not on	The power cord is not plugged or damaged	Plug in the power plug or replace the power cord
	The power switch is damaged or the insurance is burnt out	Replace the power switch or replace the switch safety pipe
	LED display without display	Check if the inner line has fallen off
Tape cutting	Inductive distance is too short	Adjustable induction knob
Endless tape	The edge is not sharp or deformed	Change blade
	The blade pressure spring is too loose	Tighten blade press spring screw
The tape has wrinkles	Tape wheel swing	Tape roller winding tape
	The tape was flat	Leveling tape
Cutting piece	A severed object cannot be severed	Evaluate whether the object can be cut off
	The blade is loose or jammed	Remove the scissors box and check the blade drive

## Maintenance

- Please turn off the power, if you do not use the machine. The machine has the feature of memorizing. Not necessary to set again after you turn on the machine.
- Check if the carrying axis and annulus is clean every day, you can wipe it by using the cloth with some machine detergent
- Check if the light sensor of cutting parts is clean everyday. you can wipe it by using the cloth with some machine detergent.
- Wipe the machine by using soft cloth every week, to make sure the machine is clean.









## Features:

- LED digital display and set shear length;
- Automatic conveying and shearing set length automatic mode after;
- Can not sticky adhesive tape and various types of shear;
- Photoelectric switch to detect glue;
- Stepper motor transport, high cutting precision;
- Shear maximum width 120mm;
- Shear speed, a machine at the same time the use of double station;
- Stainless steel shell, durable;
- Strength design, can be used for 24 hours.

## technical parameter











- Input voltage: AC100~240V 50/60Hz
- Total power: 50W
- Shearing width: 20-120mm
- Shear length: 20-999mm
- Tape transmission speed: 50HZ / 44 points (100mm long) 60HZ / 47 points (100mm long)
- Tape diameter: 300mm
- Body size: 245 \* 335 \* 270mm (W \* D \* H)
- Body weight: 8.8kg
- Can use tape: About protective tape, aluminum foil tape, process tape, cloth tape, plastic tape, Glass wallpaper, adhesive tape, paper tape, adhesive tape, polyester resin tape, double-sided adhesive, etc..
- Environment temperature: -5℃~40℃
- Environment humidity: < 80%RH

## Button function description

-  ● Power switch  
Turn on the power switch and the machine will work automatically.
-  ● tape length display  
Shows the length of the tape to be cut. The unit is mm.
-  ● set key  
Sets the beginning and end of the cut tape length.
-  ● Select key  
In setting the length, select the set of digits, ten bits, and hundreds.
-  ● Enter key  
After setting the length, you need to set the next data, and press the key to the last number. It is confirmed and automatically enters the next data set state.
-  ● backward key  
Function 1: when you set the status, press this button to increase the number of bits that are set.  
Function 2: press the key when manual state, tape back.
-  ● forward key  
Function 1: when you set the status, press this button to increase the number of bits that are set.  
Function 2: press the key when manual state, tape back.
-  ● semi-auto key  
Press this button to switch the machine in auto / manual mode. In automatic mode, the indicator light is on; in manual mode, the indicator goes out.

## manipulation step



Length settings can only be performed manually

- 1 Press the  key LED, digital tube bit into the blinking state.
- 2 Press  or  key to switch between number 0-9.
- 3 Press the  key LED digital tube ten bit into the blinking state.
- 4 Press  or  key to switch between number 0-9.
- 5 Press the  key, LED digital tube hundred into the blinking state.
- 6 Press  or  key to switch between number 0-9.
- 7 Press the  key length setting to complete.


## Manual shear

- 8 When the length setting is completed, press , you can perform the shearing action in the manual state.


### Automatic shearing

- 9 Press  and press  again to perform the shearing action in the automatic state.

### Switch to manual state automatically

- 10 Press  again to enter manual state.

The tape can be disassembled and assembled only in the manual state:

- 11 The adhesive tape is drawn out of the roller and passes through the clamp ring shaft and is pulled into the rubber wheel mouth, Press  the key and send the scissors box to the mouth.